

39. (New) The integrated-circuit assembly of claim 38:  
wherein the assembly further comprises a metal within the trench or hole; and  
wherein the first diffusion barrier has a first wettability with the metal and the  
second diffusion barrier has a second wettability with the metal, the first  
wettability greater than the second wettability.
40. (New) The integrated-circuit assembly of claim 38, further comprising a copper structure  
within the trench or hole.
41. (New) The integrated-circuit assembly of claim 38, wherein the first diffusion barrier  
consists essentially of tungsten, titanium-tungsten, or titanium nitride.
42. (New) The integrated-circuit assembly of claim 38, wherein the second diffusion barrier  
has no substantial portion within the trench or hole.
43. (New) The integrated-circuit assembly of claim 38, wherein the trench or hole has an  
outer perimeter and wherein the second diffusion barrier includes a portion  
extending over the outer perimeter of the trench or hole.
44. (New) The integrated-circuit assembly of claim 38, wherein the portion of the first  
diffusion barrier conforms to walls and a floor of the trench or hole.
45. (New) The integrated-circuit assembly of claim 38, wherein the insulative layer consists  
essentially of a silicon oxide.

46. (New) An integrated-circuit assembly comprising:  
an insulative layer having a trench or hole, the trench or hole having an edge;  
a first diffusion barrier lining the trench or hole;  
a second diffusion barrier on the insulative layer and having an edge substantially flush with a least a portion of the edge of the trench or hole, with the second diffusion barrier comprising a zinc oxide material;  
a copper conductor within the trench or hole and on the first diffusion barrier, with the second diffusion barrier having lesser wettability with copper than the zinc oxide material.
47. (New) The integrated-circuit assembly of claim 46, wherein the second diffusion barrier has no substantial portion within the trench or hole.
48. (New) The integrated-circuit assembly of claim 46, wherein the insulative layer consists essentially of a silicon oxide.
49. (New) The integrated-circuit assembly of claim 46, wherein the first diffusion barrier consists essentially of tungsten.
50. (New) The integrated-circuit assembly of claim 46, wherein the first diffusion barrier consists essentially of titanium-tungsten.
51. (New) The integrated-circuit assembly of claim 46, wherein the first diffusion barrier consists essentially of titanium nitride.
52. (New) An integrated-circuit assembly comprising:  
an insulative layer having a trench or hole, the trench or hole having an edge;  
a first diffusion barrier lining the trench or hole, the first diffusion barrier

52. (New) An integrated-circuit assembly comprising:  
an insulative layer having a trench or hole, the trench or hole having an edge;  
a first diffusion barrier lining the trench or hole, the first diffusion barrier  
consisting essentially of tungsten, titanium-tungsten, or titanium nitride;  
a second diffusion barrier on the insulative layer and having an edge substantially  
flush with a least a portion of the edge of the trench or hole;  
a copper conductor within the trench or hole and on the first diffusion barrier,  
with the second diffusion barrier having lesser wettability with copper  
than the zinc oxide material.
53. (New) The integrated-circuit assembly of claim 52, wherein the second diffusion barrier  
consists essentially of zinc oxide.
54. (New) The integrated-circuit assembly of claim 52, wherein the second diffusion barrier  
has no substantial portion within the trench or hole.
55. (New) The integrated-circuit assembly of claim 52, wherein the insulative layer consists  
essentially of a silicon oxide.
56. (New) An integrated-circuit assembly comprising:  
an insulative layer having opposing first and second major surfaces and a trench  
or hole in the first major surface;  
a first diffusion-barrier layer having an in-portion within the trench or hole and an  
out-portion outside the trench or hole and on the first major surface; and  
a second diffusion-barrier layer on the out-portion of the first diffusion-barrier  
layer, the second diffusion-barrier layer having no substantial portion  
within the trench or hole.

57. (New) The integrated-circuit assembly of claim 56, wherein the trench or hole has an outer perimeter at the first major surface and wherein the second diffusion-barrier layer includes a portion extending over the outer perimeter of the trench or hole.
58. (New) The integrated-circuit assembly of claim 56, wherein the first diffusion-barrier layer has a first wettability with a metal and the second diffusion-barrier layer has a second wettability with the metal, the first wettability greater than the second wettability.
59. (New) The integrated-circuit assembly of claim 56, wherein the first diffusion-barrier layer consists essentially of a material having a first wettability with a metal, and the second diffusion-barrier layer consists essentially of a material having a second wettability with the metal, with the first wettability greater than the second wettability.
60. (New) The integrated-circuit assembly of claim 56, wherein the first diffusion-barrier layer consists essentially of a zinc oxide material and the second diffusion barrier consists essentially of tungsten, titanium-tungsten, or titanium nitride.
61. (New) The integrated-circuit assembly of claim 56, wherein the first diffusion-barrier layer consists essentially of a zinc oxide material.
62. (New) The integrated-circuit assembly of claim 56, wherein the second diffusion barrier consists essentially of tungsten, titanium-tungsten, or titanium nitride.
63. (New) The integrated-circuit assembly of claim 56, further comprising a copper structure within the trench or hole.

64. (New) The integrated-circuit assembly of claim 56, wherein the insulative layer consists essentially of a silicon oxide.
65. (New) The integrated-circuit assembly of claim 56, wherein the in-portion of the first diffusion-barrier layer conforms to walls and a floor of the trench or hole.
66. (New) An integrated-circuit assembly comprising:  
a silicon oxide insulative layer having opposing first and second major surfaces  
and a trench or hole in the first major surface;  
a first diffusion-barrier layer having an in-portion within the trench or hole and an out-portion outside the trench or hole and on the first major surface;  
a second diffusion-barrier layer on the out-portion of the first diffusion-barrier layer, the second diffusion-barrier layer having no substantial portion within the trench or hole; and  
a copper conductor at least partially within the trench or hole and on the first diffusion-barrier layer.
67. (New) The integrated-circuit assembly of claim 66, wherein the in-portion of the first diffusion-barrier layer conforms to walls and a floor of the trench or hole.
68. (New) An integrated-circuit assembly comprising:  
an insulative layer having opposing first and second major surfaces and a trench or hole in the first major surface;  
a first diffusion-barrier layer having an in-portion within the trench or hole and an out-portion outside the trench or hole and on the first major surface, the in-portion of the first diffusion-barrier layer conforming to walls and a floor of the trench or hole;  
a second diffusion-barrier layer on the out-portion of the first diffusion-barrier layer, the second diffusion-barrier layer having no substantial portion

within the trench or hole; and  
a copper conductor at least partially within the trench or hole and on the first  
diffusion-barrier layer.

69. (New) The integrated-circuit assembly of claim 68, wherein the insulative layer consists essentially of silicon oxide.

70. (New) An integrated-circuit assembly comprising:  
an insulative layer having opposing first and second major surfaces and a trench  
or hole in the first major surface, with the trench or hole having an outer  
perimeter;  
a first diffusion-barrier layer having an in-portion within the trench or hole and an  
out-portion outside the trench or hole and on the first major surface, the in-  
portion of the first diffusion-barrier layer conforming to walls and a floor  
of the trench or hole;  
a second diffusion-barrier layer on the out-portion of the first diffusion-barrier  
layer, the second diffusion-barrier layer having no substantial portion  
within the trench or hole and having a portion extending over the outer  
perimeter of the trench or hole; and  
a copper conductor at least partially within the trench or hole and on the first  
diffusion-barrier layer.

71. (New) The integrated-circuit assembly of claim 70, wherein the insulative layer consists essentially of silicon oxide.

72. (New) An integrated-circuit assembly comprising:
- an insulative layer having opposing first and second major surfaces and a trench or hole in the first major surface, with the trench or hole having an outer perimeter;
  - a first diffusion-barrier layer having an in-portion within the trench or hole and an out-portion outside the trench or hole and on the first major surface and consisting essentially of a material having a first wettability with a metal, with the in-portion of the first diffusion-barrier layer conforming to walls and a floor of the trench or hole;
  - a second diffusion-barrier layer contacting the out-portion of the first diffusion-barrier layer, consisting essentially of a material having a second wettability with the metal, having no substantial portion within the trench or hole, and having a portion extending over the outer perimeter of the trench or hole, with the second wettability less than the first wettability;
  - and
  - a conductor consisting essentially of the metal and being at least partially within the trench or hole and on the first diffusion-barrier layer.
73. (New) The integrated-circuit assembly of claim 72, wherein the insulative layer consists essentially of silicon oxide.
74. (New) The integrated-circuit assembly of claim 72, wherein the first diffusion-barrier layer consists essentially of a zinc oxide material and the second diffusion barrier consists essentially of tungsten, titanium-tungsten, or titanium nitride.
75. (New) The integrated-circuit assembly of claim 72, wherein the first diffusion-barrier layer consists essentially of a zinc oxide material.